# SYNTHESIS

**45740**\*

## Preparation of Di-n-alkyl Peroxides: Phase-Transfer Reaction of Potassium Superoxide with Primary Alkyl Bromides

Symmetrical saturated and unsaturated primary dialkyl peroxides 1 were prepared in a phase-transfer reaction by direct action of potassium superoxide, tetraethylammonium bromide and alkyl bromide in dimethylformamide solution. Applicability of the method to the preparation of unsymmetrical dialkyl peroxides was demonstrated by the example of butyl octyl peroxide (2). Yields generally exceeded 80 % for symmetrical dialkyl peroxides with total carbon numbers above 12 carbon atoms. Peroxide content of the isolated dialkyl peroxides generally exceeded 90 %.

Methods of preparing dialkyl peroxides beyond six or seven carbon atoms per alkyl chain have been unsuccessful or of little utility. Within the past decade, a direct route by reaction of potassium superoxide with alkyl halide, tosylate or mesylate in anhydrous solvents (benzene, tetrahydrofuran, dimethyl sulfoxide, dimethylformamide)<sup>3,4</sup> (eq. 1–4) in the presence of crown ethers has provided a potentially useful entry to symmetrical dialkyl peroxides. One team of workers<sup>3</sup> has examined the reaction for a representative series of alkylating agents up to eight carbon atoms per chain. Another team<sup>4</sup> independently reported the same reaction that included chain lengths extending to 18 carbon atoms per chain with formation of dialkyl peroxides in 40–65 % yields.

$$RBr + O_2^{-}$$
  $\longrightarrow$   $R-O-O^{\circ} + Br^{-}$  (1)

$$R-0-0^{\circ} + 0_2^{\circ} \longrightarrow R-0-0^{-} + 0_2^{\circ}$$
 (2)

$$R-0-0^- + RBr \longrightarrow R-0-0-R + Br^-$$
 (3)

$$2 RBr + 2 O_2^{-} \longrightarrow R-0-0-R + 2 Br^{-} + O_2 (4)$$

Potassium superoxide has a limited solubility in polar solvents and decomposes to molecular oxygen in hydroxylic solvents. Hence, increased solubility of superoxide is a key factor for a successful reaction with alkyl halide. In prior studies, 3,4 improved solubility and enhanced reaction rates were attained by crown ether complexation of the inorganic potassium cation of potassium superoxide. The former workers 3,4 reported their reaction for small (10–20 millimolar) quantities of reactants resulting in less than half gram quantities of product. Moreover, since crown ethers are relatively expensive reagents, their use for multigram or larger scale preparations may limit their application for peroxides.

In lieu of the potassium superoxide/crown ether combination, tetramethylammonium superoxide  $[(Me)_4N)O_2]$  could be used because of the metal-like properties of the tetramethylammonium cation<sup>5</sup> and the higher solubility of this superoxide in polar solvents. However, preparation of this reagent from tetramethylammonium fluoride has the disadvantage of requiring liquid ammonia as solvent, although high purity and yields can be obtained.<sup>5</sup>

We recognized the use of tetramethylammonium superoxide as a promising alternative to potassium superoxide in dialkyl peroxide preparations. In the course of our studies of phase-transfer reactions, we realized a simple in situ preparation of the homologous tetraethylammonium superoxide from the reaction between potassium superoxide and tetraethylammonium bromide (TEAB) in anhydrous dimethylformamide (DMF). With subsequent admission of alkyl bromide, we have successfully prepared a homologous series of primary dialkyl peroxides in high yields and high dialkyl peroxygen content as presented in this paper Table 1, entries 1e to 1i. In addition, we have further demonstrated the feasibility of preparing secondary dialkyl peroxides as well as primary dialkyl peroxides by this route, Table 1, entry 1d, but as expected for a secondary alkyl bromide the peroxide yield was low.

$$2 R^{1}Br + KO_{2} \xrightarrow{\frac{20 \circ C}{60-92\%}} R^{1} - O - O - R^{1} + 2 KBr + O_{2} (5)$$

| 1 R1 |  | 1 R <sup>1</sup> |                                   |
|------|--|------------------|-----------------------------------|
| a    | Bu                                       | f                | n-C <sub>10</sub> H <sub>21</sub> |
| b    | $CH_2 = CH(CH_2)_3$                      | g                | $n-C_{12}H_{25}$                  |
| c    | $n-C_6H_{13}$                            | h                | $n-C_{14}H_{27}$                  |
| d    | $CH_3(CH_2)_3(CH_3)CH$                   | i                | $n-C_{16}H_{31}$                  |
| e    | <i>n</i> -C <sub>8</sub> H <sub>17</sub> |                  |                                   |

In situ preparation of tetraethylammonium superoxide is obtained in 10 minutes as determined by aliquot titration for superoxide anion content by oxygen evolution and hydrogen peroxide titration. Remaining insoluble potassium peroxide salt is consumed as reaction with alkyl bromide progresses. The reaction was not examined for optimum ratio of reactants. However, preliminary examination showed excess potassium superoxide and tetraethylammonium bromide relative to alkyl bromide, i.e., 3.3:1.6:1, respectively, provided good conversion in 2–3 hours. Because of high conversions, alcohol and carbonyl byproducts previously reported by others are minor. However, about 5% coproducts, as observed in both GLC and HPLC determinations, may be attributed to polar compounds derived from DMF by radical attack.

Reaction of 1-bromo-4-pentene with potassium peroxide in the phase-transfer process gives the expected dipent-4-enyl peroxide in 98% purity by GLC in the isolated crude product, Table 1, entry 1b. Characterization of the unsaturated peroxide (CH<sub>2</sub>(a) = CH(b)CH<sub>2</sub>(c)CH<sub>2</sub>(d)CH<sub>2</sub>(e)O-)<sub>2</sub> was by <sup>1</sup>H NMR (CDCl<sub>3</sub>, TMS):  $\delta$  = (a) 5.1, q; (b) 5.8, m; (c) 2.15, q; (d) 1.7, m; (e) 4.0, t.

Table. Phase-Transfer Reaction of Potassium Superoxide/Tetraethylammonium Bromide with Alkyl Bromides<sup>a</sup>

| Com-<br>pound | Carbon <sup>b</sup><br>No. | Yield <sup>c</sup><br>(%) | Peroxide <sup>d</sup> (%) | ROH°<br>(%)      | bp (°C)/Torr<br>or mp (°C) | Molecular<br>Formula <sup>f</sup> or<br>Lit. Data | MS (70 eV) <sup>8</sup><br>m/z (%)                    |
|---------------|----------------------------|---------------------------|---------------------------|------------------|----------------------------|---|---|
| 1a            | 8                          | 45                        | 97                        | _                | 55/12                      | 61/207  |   |
| 1b            | 10                         | 55                        | 98                        | <del>-</del> , , | 58-60/0.9                  | $C_{10}H_{18}O_2$                                 | 170 (M <sup>+</sup> , 1), 101, 86, 69, 68 (100)       |
| 1c            | 12                         | 55                        | 93                        | 5                | 60/0.4                     | 59/0.27   | (100)   |
| 1d            | 12                         | 25                        | 94                        | 9                | 44-46/0.5                  | $39-44/0.5^7$                                     |   |
| 1e            | 16                         | 73                        | 90                        | 4                | 82/0.5                     | 76/0.24   |   |
| 1f            | 20                         | 77                        | 92                        | 2                |                            | $\mathrm{C_{20}H_{42}O_2^h}$                      | 314 (M <sup>+</sup> , 7), 173, 157, 141, 140 (100)    |
| 1g            | 24                         | 88                        | 97                        | 1                | 24.5-26                    | $\mathrm{C_{24}H_{50}O_2}$                        | 370 (M <sup>+</sup> , 6), 201, 185, 169, 140 (100)    |
| 1h            | 28                         | 80                        | 95                        | 2                | 36-37                      | 36.5 <sup>4</sup>                                 |   |
| 1i            | 32                         | 92                        | 95                        | 3                | 46-47                      | $47 - 48^4$                                       |   |
| 2             | 12                         | 45                        | 94                        |                  | 58-60/0.4                  | $\mathrm{C_{12}H_{26}O_2}$                        | 202 (M <sup>+</sup> , 4), 113, 112, 111, 73, 71 (100) |

<sup>&</sup>lt;sup>a</sup> Molar ratio of reactants for all experiments was 1:3.3:1.6; RBr/potassium superoxide/TEAB. Reactions conducted in DMF at 5 ml/mmol of RBr at 5−10 °C.

b Total carbon No. of dialkyl peroxide.

<sup>c</sup> Based on RBr as weight %.

e In addition, aldehyde and R<sub>2</sub>O were formed (±3%).

Recorded on a Hewlett-Packard 5995 Spectrometer.

The unsaturated peroxide compares well with that obtained by the crown ether method<sup>4</sup> whereby it is shown that no cyclic product, I, arises by any intramolecular free radical cyclization.

The reaction is not limited to symmetrical dialkyl peroxides since unsymmetrical peroxides can be obtained but involves a separation problem. We considered the feasibility of deriving an unsymmetrical member by reaction of equimolar amounts of two alkyl bromides of size sufficiently different to effect simple separation of the three expected peroxides (eq. 6). They are expected to appear in the ratio of 1:2:1 since reactions  $R^1OO \cdot / R^2Br$  and  $R^2OO \cdot / R^1Br$  are equivalent and result in the same unsymmetrical  $R^1OOR^2$ . In the chosen example of the coreactants butyl bromide/octyl bromide, dibutyl peroxide is readily removed in vacuo and the remaining two peroxides are separated by distillation, Table 1, entry 2.

4 BuBr + 
$$n$$
-H<sub>17</sub>C<sub>8</sub>Br + 8 O<sub>2</sub> $\frac{DMF/TEAB}{20^{\circ}C, 3h}$ 

Bu-O-O-Bu + 2 Bu-O-O-C<sub>8</sub>H<sub>17</sub>- $n$  +

1a

2 45%

 $n$ -H<sub>17</sub>C<sub>8</sub>-O-O-C<sub>8</sub>H<sub>17</sub>- $n$  + 8 Br<sup>-</sup> + 4 O<sub>2</sub> (6)

1d

GLC analyses of dialkyl peroxides up to carbon number 16 were performed on a Hewlett Packard Model 5830 A gas chromatograph

with capillary inlet 18835B, a fused silica capillary column (12 m  $\times$  0.2 mm  $\times$  0.33  $\mu$ m film thickness of methyl silicon OV 101) using He as carrier gas in temperature programming from 50 °C to 180 °C at 10 °C/min and FI detector. HPLC analyses of dialkyl peroxides exceeding carbon number 12 were performed on Hewlett Packard 1090LC with Altex Ultrasphere ODS (5  $\mu$  particle size), column 4.6 mm I.D.  $\times$  25 cm, Tracor 945 FID-LC detector and a HP 3393 A integrator. Separations were made on the basis of total carbon number using a mobile phase of acetone/MeCN (70:30, v/v) isocratically at a flow rate of 1 mL/min.6

#### **Didodecyl Peroxide: Typical Procedure:**

Potassium superoxide (2.35 g; 0.0330 mol) was weighed into an Erlenmeyer flask under N<sub>2</sub> in a dry box. The flask was removed for addition of DMF (60 mL) and TEAB (3.36 g; 0.016 mol), loosely capped with a polyethylene stopper and stirred 10 min to facilitate major dissolution of the solids. Complete solution was not necessary as the solids dissolve in the course of reaction. Dodecyl bromide (2.49 g = 2.40 mL; 0.010 mol) was admitted to the mixture which was stirred 2 to 3 h at 20 °C. Cold sat. NaCl (50 mL) and hexane (100 mL) were cautiously added to control the exotherm and oxygen evolution arising from hydrolysis of excess KO<sub>2</sub>. On transference of the mixture to a separatory funnel, the hexane layer contained suspended salts above the aqueous salt layer. The aqueous layer was transferred to a second separatory funnel. The hexane solution in the first separatory funnel, after H<sub>2</sub>O washing (50 mL), separated into three layers: the upper hexane, the lower aqueous and a middle milky aqueous layer. The aqueous layers from the two separatory funnels were combined, re-extracted with hexane (50 mL) and the hexane and middle layers combined. The latter layers were washed with  $H_2O$  (3 × 50 mL) (note: In the work-up of tetradecyl and hexadecyl peroxides, Et<sub>2</sub>O (50 mL) was added to the hexane-middle layer combination and  $H_2O$  washed (6 × 50 mL). The hexane solution and any insoluble layer remaining were dried (Na<sub>2</sub>SO<sub>4</sub>), filtered, the salts washed with hexane and the organic solution evaporated on a rotary evaporator; yield: 1.61 g (87%). The crude product was crystallized from acetone (5 mL/g) at 0 °C to give didodecyl peroxide (1g); 1.45 g (70%).

d Chromatographic values: Entries 1 to 4 and 10: GC, Entries 5 to 9: HPLC. See Ref. 6 and text.

Satisfactory microanalyses obtained for compounds 1b, 1f, 1g and 2:  $C \pm 0.30\%$ ,  $H \pm 0.15\%$ .

h Didecyl peroxide purified by chromatography on silica gel with hexane; CH<sub>2</sub>Cl<sub>2</sub>; 95:5 (v/v).<sup>4</sup>

or PhCO<sub>2</sub>Me resulted directly in the formation of carbonyl derivatives 6 [1-acylvinyl p-tolyl (R)-sulfoxides] after silica gel chromatographic purification of the crude product. We noted that passage through silica gel was necessary to include elimination of the ethoxy group.<sup>8</sup>

Introduction of electron-withdrawing groups (acyl groups) into the  $\alpha$ -position of vinyl sulfoxides is easy and constitutes a convenient access to compounds of type I.

2-Ethoxyethyl p-Tolyl (R)-Sulfoxide (4):

NaOEt (2.04 g, 30 mmol) in EtOH (30 mL) was slowly added to p-tolyl vinyl sulfoxide (3.32 g, 20 mmol) in EtOH (10 mL) at r.t. during 15 min. The mixture was maintained at this temperature for 2 h. After evaporation of the solvent, water (30 mL) was added. The mixture was extracted with Et<sub>2</sub>O (3 × 50 mL), washed with sat. NaCl (50 mL), dried (MgSO<sub>4</sub>) and concentrated. The residue was purified by flash chromatography (eluent: hexane/Et<sub>2</sub>O) affording 4 in 92 % yield;  $[\alpha]_{2}^{D_0} + 169^{\circ}$  (c = 1.7, EtOH).

Anal: calc. for  $C_{11}H_{16}O_2S$ : C, 62.22; H, 7.59; O, 15.1; S, 15.07: found: C, 62.38; H, 7.75; O, 15.75; S, 14.53.

MS: m/z (relative intensity) = 212 (1.65, M<sup>+</sup>), 197 (2.20), 151 (14.49), 140 (33.96), 92 (38.77), 45 (100).

<sup>1</sup>H NMR (CDCl<sub>3</sub>/TMS):  $\delta$  = 1.20 (t, 3 H, J = 7.5 Hz, Me), 2.42 (s, 3 H, MeAr), 3.00 (t, 2 H, J = 6 Hz, CH<sub>2</sub>S), 3.55 (q, 2 H, J = 7.5 Hz, CH<sub>2</sub>), 3.70 to 4.05 (m, 2 H, CH<sub>2</sub>O), 7.55 (2 d, 4 H<sub>arom</sub>).

α-Hydroxyalkylvinyl p-Tolyl Sulfoxides 5; General Procedure:

To a solution 2-ethoxyethyl p-tolyl sulfoxide (4) (14 mmol) in THF (30 mL) was slowly added to a solution of LDA (28 mmol, 2 equiv) in THF at  $-78\,^{\circ}$ C under argon. 30 min after the end of the addition, a solution of aldehyde or ketone (14 mmol) was slowly added at  $-78\,^{\circ}$ C and the mixture was maintained at this temperature for 3 h, then a solution of sat. NH<sub>4</sub>Cl was added (50 mL). The mixture was diluted with Et<sub>2</sub>O (50 mL) and the organic layer was washed with sat. NaCl (30 mL), and dried (MgSO<sub>4</sub>). The solvent was evaporated and the residue was chromatographed on silica gel (hexane/Et<sub>2</sub>O, 7:3 as eluent) to give unsaturated sulfoxides 5.

(+)-(S)-3(p-Tolylsulfinyl)-3-buten-2-ol (5 a):

Yield 48 % (mixture of two diastereoisomers 40: 60 as determined by <sup>1</sup>H NMR and GC).

IR (film): v = 3369, 1594, 1045 cm<sup>-1</sup>.

<sup>1</sup>H NMR (90 MHz, CDCl<sub>3</sub>):  $\delta = 1.08-1.28$  (2 d, 3 H, J = 6 Hz, Me), 2.35 (s, 3 H, Me-Ar), 4.0–4.60 (m, 2 H, CHOH), 6.0–6.12 (m, 2 H, H<sub>2</sub>C=), 7.35 and 7.65 (2 d, 4 H, H<sub>arom</sub>).

(+)-(S)-1-(3',4'-Dimethoxyphenyl)-2-(p-tolylsulfinyl)-2-propen-1-ol **(5b):** 

Yield 73 % (mixture of two diastereoisomers 42:58 determined by <sup>1</sup>H NMR).

HRMS: m/z calc.: 332.10822; found: 332.1084.

IR (film): v = 3323, 1596, 1025 cm<sup>-1</sup>.

 $^1H$  NMR (90 MHz, CDCl<sub>3</sub>):  $\delta=2.36$  (s, 3 H, MeAr), 3.73 (s, 3 H, OMe), 3.83 (s, 3 H, OMe), 4.67 (m, 1 H, OH), 5.0 and 5.15 (2 m, 1 H, CHO), 5.47 to 6.15 (m, 2 H, H<sub>2</sub>C=), 6.75 and 7.50 (2 m, 7 H, H<sub>arom</sub>).

(+)-(S)-1-[1-(p-tolylsulfinyl)ethenyl]cyclohexan-1-ol (5c):

Yield 58 %; mp 105 °C;  $[\alpha]_D^{20} + 126^\circ$  (c = 0.59, acetone), [Lit.  $[\alpha]_D^{20} + 125^\circ$  (c = 0.59, acetone)], ee > 95 %.

IR (KBr):  $v = 3376, 3057, 1583, 1032 \,\mathrm{cm}^{-1}$ .

<sup>1</sup>H NMR (90 MHz, CDCl<sub>3</sub>):  $\delta$  = 1.35 to 1.80 (m, 10 H, [CH<sub>2</sub>]<sub>5</sub>), 2.45 (s, 3 H, MeAr), 5.93 and 6.20 (2 d, 2 H, J = 2.5 Hz, H<sub>2</sub>C =), 7.45 and 7.80 (2 d, 4 H, H<sub>arm</sub>).

(+)-(S)-2-Methyl-3-(p-tolylsulfinyl)-3-buten-2-ol (5 d):

Yield 68%;  $[\alpha]_D^{20} + 277^\circ$  (c = 0.72, acetone).

HRMS: m/z, calc.: 224.08709; found: 224.0882.

IR (Nujol):  $v = 3336, 1596, 1032 \,\mathrm{cm}^{-1}$ .

<sup>1</sup>H NMR (90 MHz, CDCl<sub>3</sub>):  $\delta = 1.30$  (s, 3 H, Me), 1.40 (s, 3 H, Me), 2.40 (s, 3 H, MeAr), 5.78 and 6.02 (2 d, 2 H, J = 1.5, H<sub>2</sub>C=), 7.30 and 7.60 (2 d, 4 H, H<sub>arom</sub>).

α-Acyl-α,β-unsaturated p-Tolyl Sulfoxides 6; General Procedure:

The crude product obtained using the same procedure as above with LDA (2 equiv), 2-ethoxyethyl p-tolyl sulfoxide (4) (1 equiv) and ester (1.2 equiv) was stirred with silica gel (2 h) before chromatography.

(+)-(S)-3-(p-Tolylsulfinyl)-3-buten-2-one **(6a)**:

Yield 69 %; mp 46–47 °C;  $[\alpha]_{\rm D}^{20}$  + 294 ° (c = 0.72, acetone [Lit.<sup>4</sup>  $[\alpha]_{\rm D}^{20}$  + 298° (c = 0.64, acetone)]; ee > 95 %.<sup>9</sup>

IR (Nujol): v = 1676, 1580, 1050 cm<sup>-1</sup>.

<sup>1</sup>H NMR (90 MHz, CDCl<sub>3</sub>):  $\delta$  = 2.30 (s, 3 H, Me), 6.75 and 6.95 (2 d, 2 H, J = 1.5 Hz, H<sub>2</sub>C=); 7.50–7.95 (m, 5 H, H<sub>arom</sub>).

(+)-(S)-1-Phenyl-2-(p-tolylsulfinyl)-2-propen-1-one **(6b)**:

Yield 65%;  $[\alpha]_D^{20} + 90^\circ$  (c = 0.8, acetone) [Lit.<sup>4</sup>  $[\alpha]_D^{20} + 92^\circ$  (c = 0.74, acetone)].

IR (Nujol):  $v = 1650, 1597, 1055 \text{ cm}^{-1}$ .

 $^{1}$  H NMR (90 MHz, CDCl<sub>3</sub>):  $\delta = 2.33$  (s, 3 H, MeAr), 6.40 and 6.90 (2 s, 2 H, H<sub>2</sub>C=), 7.35–7.80 (m, 10 H, H<sub>arom</sub>).

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- (9) The H NMR spectrum of 5c and 6a after the addition of the chiral shift reagent, Eu(hfc)<sub>3</sub>, did not detect the enantiomer.

#### **Butyl Octyl Peroxide (2):**

Potassium superoxide (4.7 g; 0.066 mol) was placed into a round bottom flask (500 mL) along with DMF (75 mL) and TEAB (6.72 g; 0.032 mol). The mixture was stirred magnetically at 20 °C for 10 min at which time an equimolar mixture of butyl bromide (1.38 g; 0.010 mol) and octyl bromide (1.94 g; 0.010 mol) in DMF (25 mL) was added over a 30 min period at 20 °C. The mixture was stirred for an additional 1.5 h at which time cold sat. NaCl (50 mL) and hexane (100 mL) were added. The mixture was worked-up as described above for dodecyl peroxide with the exception that the bulk of the hexane solvent was removed by distillation. The crude dialkyl peroxide residue was fractionated by vacuum distillation to give dibutyl peroxide (1a), 0.2 g (53 %), butyl octyl peroxide (2), 0.66 g (45 %) and dioctyl peroxide (1e) 0.45 g (71 %).

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### A Facile One-Pot Synthesis of 1-Acyl and 1-α-Hydroxyalkylvinyl p-Tolyl (S)-Sulfoxides

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A novel chiral intermediate, 2-ethoxyethyl p-tolyl sulfoxide (4), permits access in one step to optically active  $\alpha$ -methylene- $\beta$ -oxo sulfoxides, which are very useful dienophiles.

Stereoselective reactions using chiral sulfoxides have provided useful new methods for synthetic organic chemistry. In particular, the asymmetric Diels-Alder reaction using optically active p-tolylsulfinylethenes I and II bearing an "additional" electron-withdrawing group in the  $\alpha$ - or  $\beta$ -position, has recently received increased attention.

The sulfoxides II are usually prepared by the Wittig-Horner procedure upon treatment of carbonyl compounds with the anion of dimethyl (R)-p-tolylsulfinylmethyl phopshonate.<sup>3</sup> We have previously reported<sup>4</sup> optically active  $\alpha$ -methylene  $\beta$ -oxo sulfoxides 6 (type I), which were prepared from the amino sulfoxides 1.

However, although protection by an amino group of the unsaturated bond in (R)-vinyl p-tolyl sulfoxide permitted easy anion formation in the  $\alpha$  position of the sulfoxide function, this procedure is long and limited in scope.<sup>5</sup>

Also, Koizumi et al.<sup>6</sup> and Yan et al.<sup>7</sup> utilized, respectively, selenylated **2** and silylated **3** precursors which suffered the same drawbacks as previously, namely that several steps are involved.

We report here a very quick synthesis of compounds I, in one step from 2-ethoxyethyl p-tolyl sulfoxide (4) which is readily prepared in high yield from (R)-p-tolyl vinyl sulfoxide by addition of sodium ethoxide (1 equiv) in excess ethanol. Thus, when the anion of 4, generated in

situ by the action of 2 equivalents of lithium diisopropylamide (LDA) in tetrahydrofuran (THF) at  $-78\,^{\circ}$ C, reacted with various aldehydes or ketones, the corresponding allylic alcohols 5 were obtained directly. Loss of ethoxy group took place in the reaction medium.

Furthermore, while esters did not react with the anion of amino sulfoxide 1, treatment of compound 4 with LDA (2 equiv, THF, -78 °C) followed by addition of MeCO<sub>2</sub>Et